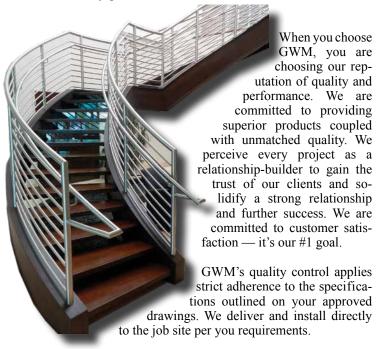


Stainless Steel and Aluminum Fabrication Specialists



wner Ryan Olah, realizing the demand for high-quality shiny metals and miscellaneous related products, founded *Gas Work Manufacturing*, *LLC* (GWM) in 2012.

Today, GWM excels in specialized top-quality custom shiny metal fabrication services and precision metal cutting including structural, miscellaneous, stainless steel, aluminum, carbon steel, stairways, handrails and like materials. Our craftsmanship and insistence to perfection is recognized throughout the industry and is the direct result of our steady growth.



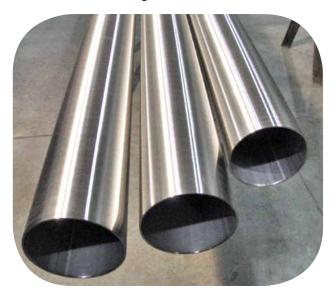
GWM inspects materials at the raw material stage, polishing stage, drying stage and again at the protection stage for laminations, cracking and pitting. Through this intensive quality control procedure, we can ensure the best possible product for the client.

Olah, a talented welder with over fifteen years of experience in the welding and fabrication industry, says, "We guarantee our workmanship and will meet or exceed your specifications. We fulfill our client's job requirements with high-quality craftsmanship on schedule and on budget. Our production standards meets or exceeds scheduled requirements 100% of the time."



Products and Services

- Architectural Fabrication
- Architectural Polishing & Finishing
- Custom Fabrication
- EZ Belt Sanders
- Flat Bar Polishing
- ID/OD Pipe & Tube Polishing
- Polishing of Weldments & Fabrications
- Round Bar Polishing



Materials of Construction

Natural beauty is provided by stainless steel and other non-ferrous metals not achieved with common painted iron pipe. Long-term cost savings over the life of the railing is an added benefit of using these materials.

- All-weather durability
- Ease of cleaning and sanitation
- No painting ever required
- Natural rust-resistance
- Self-cleaning properties

Surface Finishes We Achieve

Photo Photo 120 Grit 180 Grit

Photo240 Grit
Photo
320 Grit

	#	Grit			
-	3	100 – 120			
	4	150 – 180			
	6	220 – 240			
	7	320			
		500 – 800 available			
MATERIAL THICKNESS WE CAN ACCOMMODATE					
The second secon					
	Sheet Material				
	20 Gauge – 7 Gauge				
1	Plate Material				
	3/16" – 1"				
	100		- 10		

Materials We Can Polish

- Aluminum
- 304 & 304-L
- 316 & 316-L
- 400
- 600
- 601
- 625
- 800
- 825
- 904-L





The Best Products Always Begin With The Best Material Inspections

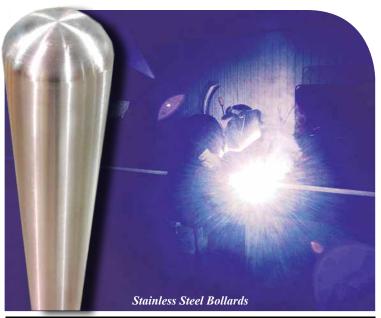


Excellent products are not created using mediocre materials. All materials must pass our rigorous inspection process. That process includes inspection at the time the materials arrive at our doors and at every stage in the creation process, and it concludes with a final inspection before delivery. It dictates that we inspect for

laminations, pitting and cracking. We have not one, but two sets of eyes looking at each piece of material. This inspection process ensures better railing quality.

Speed is Everything — Almost

Although customers demand speed, understand that fast service is only valuable when the delivered product maintains its integrity. At GWM impeccable quality and lightning speed is high priority for every order.



What Finish Do You Require?

We start by asking many questions because we understand how important it is to Give The Customer What The Customer Needs. Questions like: How will the material be used? What standard have you used in the past? Do you have a sample finish you'd like us to match? Can you send it to us? These questions will help us get the project just the way you, the customer, wants.

We guarantee that your finish will be as your equestitor better. Do you need a #3 that's just a little better than a #3, but not quite a #4? Do you want a 220-grit finish? Not a problem, we can do it. The specialized machinery and diagnostic equipment we use produce sanitary or cosmetic finishes on stainless steel and exotic alloys will meet your exact specifications.

Handrails



Handrails



Metals and Exotic Alloys

when designing your custom balusters.

(See list under Materials of Construction)

- Metal Cable
- Wood
- Glass
- Stone
- Synthetic Material

Handrail Materials

Railing materials that GWM can use to fabricate your rails:

Stainless Steel

- 304-L
- 316-L

Aluminum

- 6061
- 6063

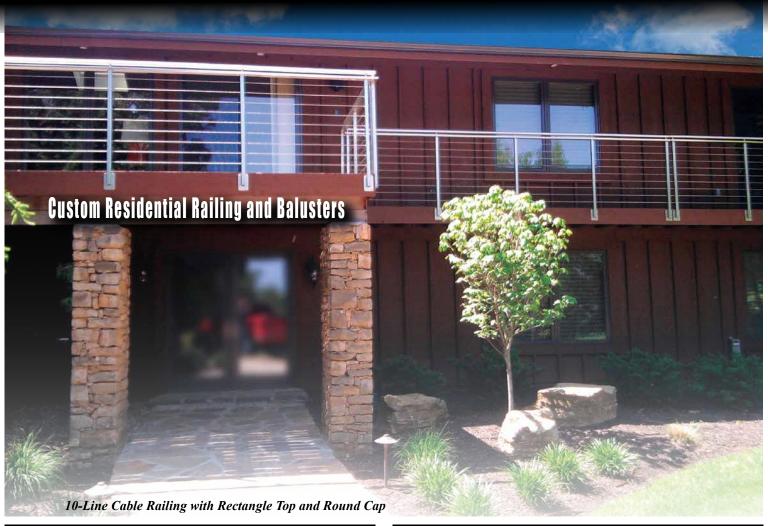




DESCRIPTION OF FINISH	RAILING	BALUSTER
Textured		X
Angel Hair		X
Distressed Ground		X
Swirls		X
Straight grain mechanically		
polished, horizontal or vertical	X	X
in #3, 4, 6 or 7.		
Embossed		X
Colorized		X
Perforated		X
Electropolished	X	X
Hairline Polish	X	X
Chemical Etched	X	X
Abrasive Blasted - glass bead	X	X
Abrasive Blasted - sand		

(Contact us for a sample of the finish you require.)

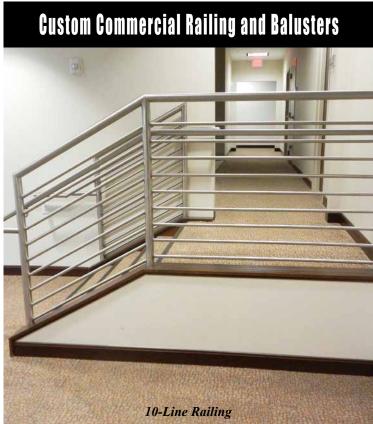
Architectural



Custom Architectural Finishes Railing and Balusters

Add special architectural finishes to railings and balusters utilizing GWM's vast variety of custom finishes to create endless combinations limited only by your imagination.





Structural



Turn-Key Service for Stainless Fabricators

Through volume buying, stainless fabricators reap the rewards of our turn-key service with excellent pricing on material. Top quality material that will give you the best results for your project, allowing you to focus your energies on the core qualities that have built your business rather than bargain shopping for material. The best products always begin with the best materials — we have what you require.





Platform and stair work completed at Marrs Factory.







Gas Work MFG, Can Do The Job... On Time, On Budget

The best products begin with the best materials and we promise to fulfill your job requirements with high-quality craftsmanship on time and on budget. We welcome the opportunity to serve you. Call us today for more details. (See back cover for complete contact information.)

Gas Work Manufacturing, LLC 816.690.2469 Sales@GasWorkMFG.com







1-Line railing work at the Church of Resurrection

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